

Date: Tuesday, 3/11/2008 11:25:27 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOAT STEP MOUNTING LUG
Job Number : 37788	
Estimate Number : 11747	
P.O. Number :	Part Number : D34591
This Issue : 3/11/2008 S.O. No. :	Drawing Number : D3459 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 37346	Material :
Written By :	Due Date : 3/21/2008 Qty: 30 Um: Each
Checked & Approved By : <u>JA 080311</u>	
Comment : Est Rev: A New Issue 06-01-06 JLM	
Est Rev: B Waterjet 06-05-23 ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.3644 f(s)/Unit Total: 10.9305 f(s)
 4.00" X .188" BAR
 6061-T6
 (M6061T6B4.000X.188)
 Batch: 103386 1B 8-3-18

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3459
 Dwg Rev: A
 Prog Rev: A

1B 8-3-18

2-Deburr if necessary

to 08/04/02 30 Hum

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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1B 8-3-18



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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conts

Comment: SECOND CHECK

to 08/04/02 (x30)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST244 (Temporary) AS 08/04/03

(x30)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: FLOAT STEP MOUNTING LUG

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-03

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

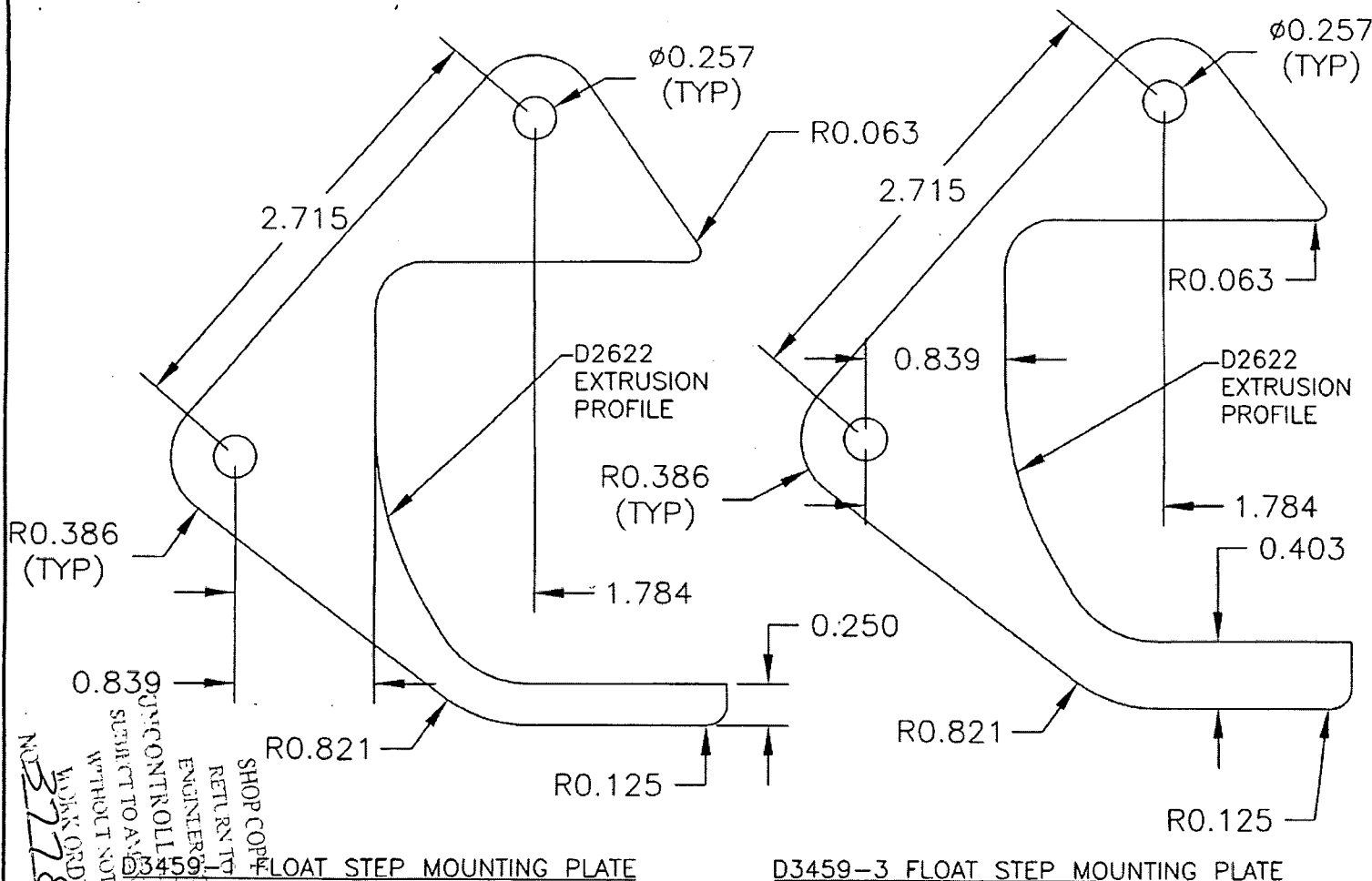
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	AA	DRAWN BY	AA	DART AEROSPACE USA, INC.
CHECKED	AA	APPROVED	AA	PORT HADLOCK, WA
DATE	05.09.23	DRAWING NO.	D3459	REV. A
		TITLE	FLOAT STEP MOUNTING PLATE	SHEET 1 OF 1
			NEW ISSUE	SCALE 1:1



D3459-1/-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK (REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

NO. 37788
WARRANTY ORDER
37788
ENGINEER'S COPY
SUBJECT TO AND
WITHOUT NOTICE